

CIVITAVECCHIA PORT EXPANSION WORKS







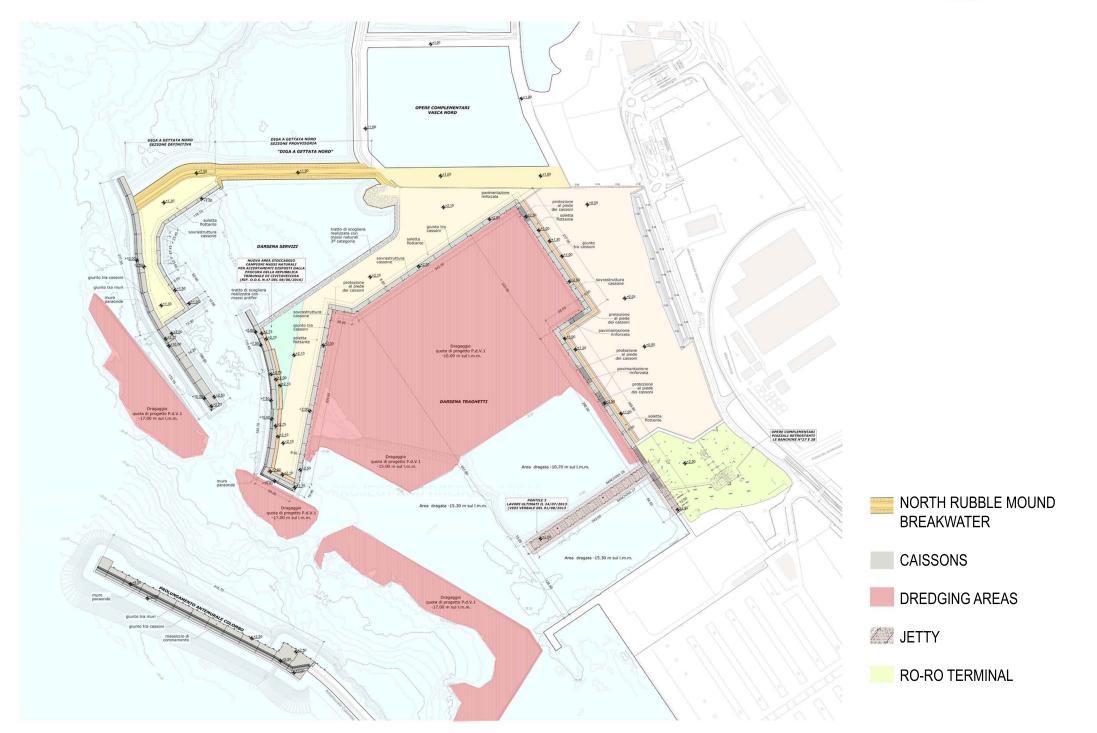
ANTE

POST (IN PROGRESS)

1- EXTERNAL BREAKWATER EXTENSION;
2-NEW RO-RO VASSEL DOCK CONSTRUCTION;
3-NEW PORT GENERAL SERVICES DOCK CONSTRUCTION;
4-NEW JETTY ON CAISSONS FOR RO-RO VESSEL CONSTRUCTION;
5- RO-RO TERMINAL CONSTRUCTION;
6-BONAUGURIO RIVER TUNNELING REGIMENTATION;
7-NORTH DREDGING RECLAMATION AREA CONSTRUCTION;
8-NORTH RUBBLE MOUND BREAKWATER CONSTRUCTION;
9- DREDGING WORKS.

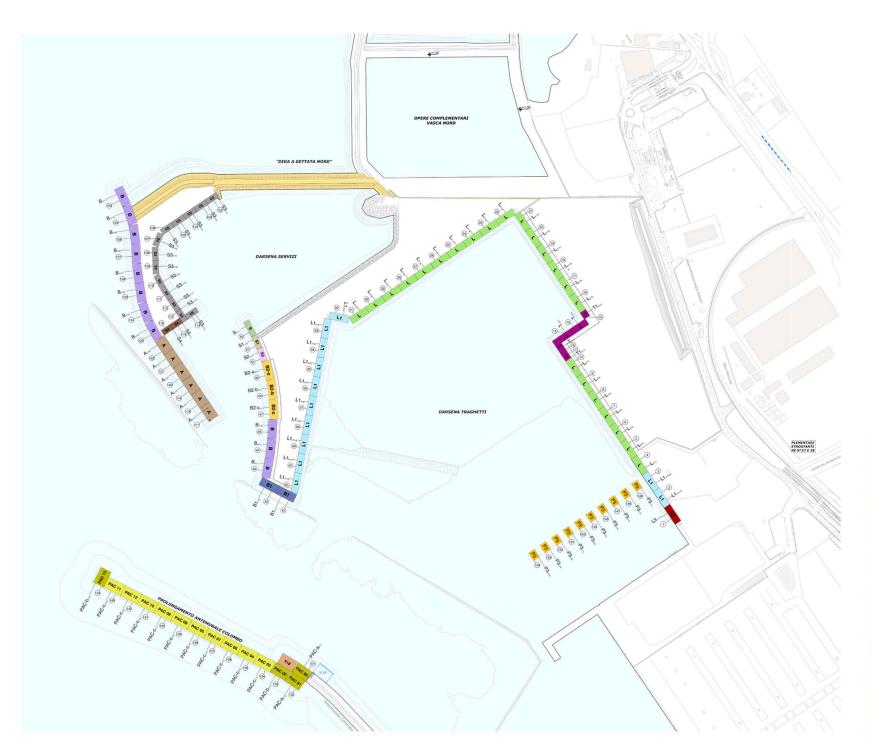
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DIFFERENT TYPES OF CAISSONS

Cassone A
Cassone B
Cassone B1
Cassone B2a
Cassone B2b
Cassone B2c
Cassone S
Cassone S1
Cassone S2
Cassone S3
Cassone S4
Cassone L
Cassone L1
Cassone L3
Cassone T
Cassone T1 (1)
Cassone PAC-a
Cassone PAC-b
Cassone PAC-c
Cassone P3

DREDGING WORKS

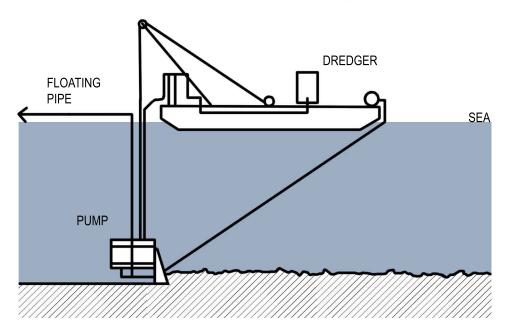




CUTTER SUCTION DREDGER AMBIORIX WITH A SPECIFIC ROCK CUTTER



DREDGING OF THE BOTTOM FOR DEPTH INCREASING (-18 M) AND FOR THE FLOATING CAISSONS RIGHT POSITIONING





2 DREDGED SOIL-WATER MIXTURE FLOWING OVER TWO RECLAMATION AREAS NAMED NORTH AND SOUTH

CONCRETE CELLULAR CAISSONS CONSTRUCTION

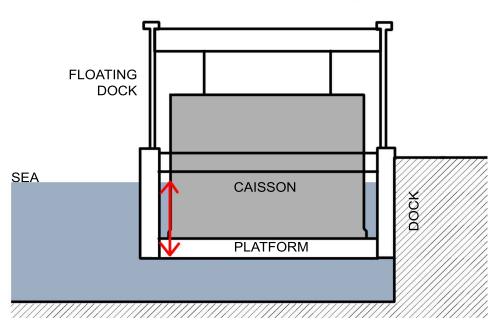




THE FLOATING CAISSONS ARE CONCRETE BOX WITH CELLES, THEY WERE PREFABRICATED USING THREE SPECIAL FLOATING DOCKS









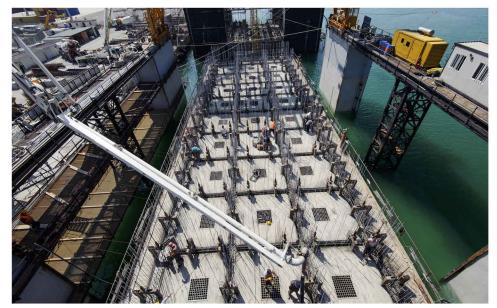
REINFORCEMENT CAGE: BOTTOM SLAB, INTERNAL AND EXTERNAL VERTICAL WALLS. POURING THE SLAB AS A MONOLITHIC ELEMENT

CONCRETE CELLULAR CAISSONS CONSTRUCTION





PLACING THE REINFORCEMENT, UNDER THE CONTROL OF THE CONSTRUCTION SUPERVISOR



4 SLIDING THE FORMS, POURING AND VIBRATING THE CONCRETE



SEQUENCES 3-4 WERE REPEATED UNTIL THE TOTAL HEIGHT OF THE CAISSON WAS REACHED



6 AT THE END OF THE CONSTRUCTION PHASE, THE PLATFORM WERE SLID DOWN TO ALLOW THE LAUNCHING FROM THE DOCK

LAUNCHING THE FLOATING CAISSONS

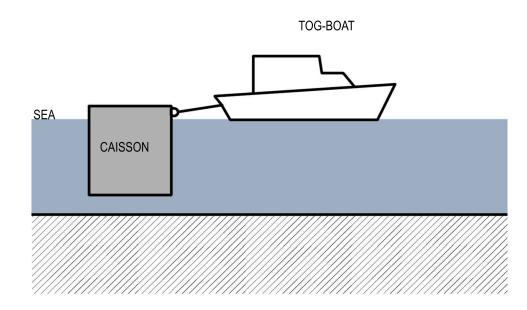


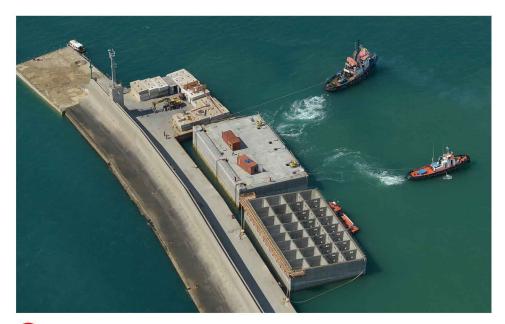


THE CAISSON FLOATS BY ITSELF. AFTER THE LAUNCHING PHASE IT WAS MOORD NEAR THE DOCK WAITING FOR THE POSITIONING



8 EVERY CAISSON WAS PULLED BY TUGBOATS





1 THE CAISSON WAS DRIVED TO THE FINAL POSITION

FLOATING CAISSONS POSITIONING

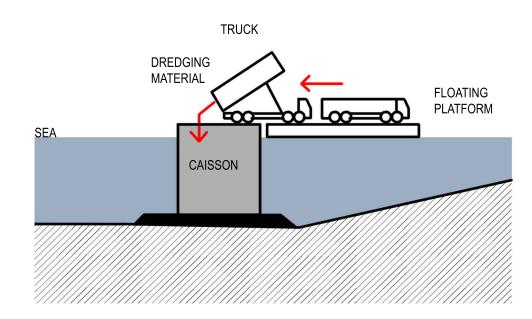




WHEN THE FLOATING CAISSON REACHES THE FINAL POSITION, IT'S SUNK BY FILLING EVERY CELL WITH WATER



EVERY CELL IS FILLED WITH GRANULAR DRY MATERIAL (DREDGED SOIL)





THE UPPER PART OF THE CELLS IS FILLED WITH CONCRETE BY USING CONCRETE TRUCKS ON PONTOON

NEW JETTY ON CAISSONS FOR RO-RO VESSEL

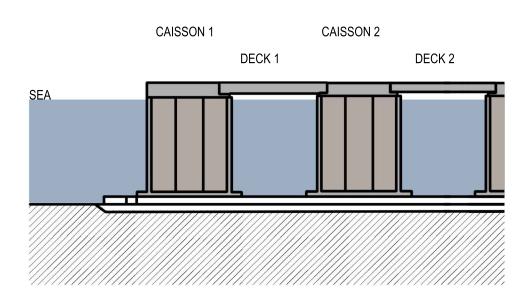




1 POSITIONING THE FLOATING CAISSON FOR THE JETTY



ASSEMBLING PRECAST BEAMS BETWEEN THE CAISSONS FOR THE UPPER CONCRETE DECK CONSTRUCTION





FINAL STEP: ELECTRICAL, LIGHTS, WATER AND FIRE FIGHTING SYSTEM INSTALLATION, FENDERS, LADDERS, BOLLARDS, RINGS

NEW PORT GENERAL SERVICES DOCK

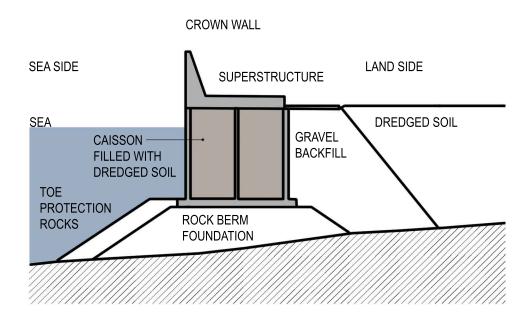




ROCK BERM FOUNDATION, IPOSITIONING THE CAISSON JOINED, FILLING CONCRETE, GRAVEL BACKFILL SETTINGS, EMBANKMENT



SUPERSTRUCTURE AND CROWN WALL CONSTRUCTION WITH REINFORCED CONCRETE





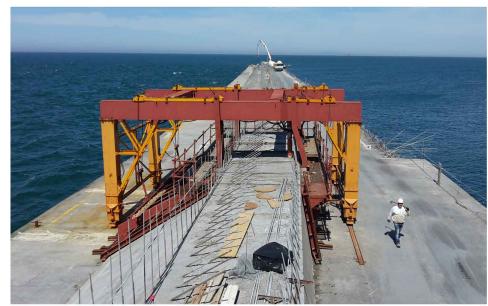
FINAL STEP: ELECTRICAL, LIGHTS, WATER AND FIRE FIGHTING SYSTEM INSTALLATION, FENDERS, LADDERS, BOLLARDS, RINGS

CRISTOFORO COLOMBO EXTERNAL BREAKWATER EXTENSION

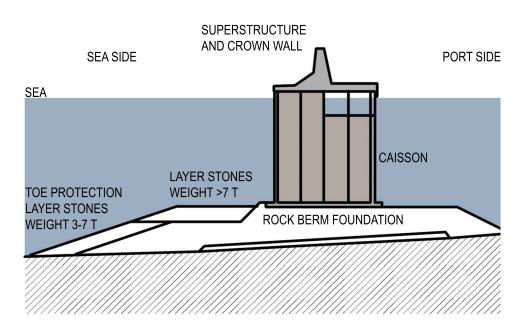


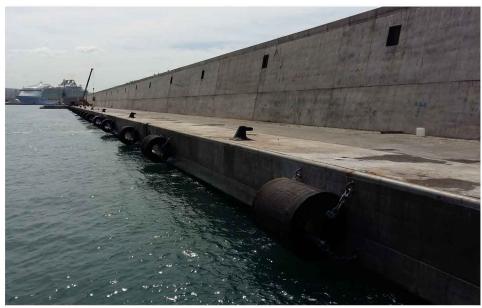


ROCK BERM FOUNDATION REALIZATION, POSITIONING THE CAISSON JOINED AND FILLING WITH CONCRETE



SUPERSRTUCTURE AND THE CROWN WALL CONSTRUCTION WITH REINFORCED CONCRETE





FINAL STEP: ELECTRICAL, LIGHTS, WATER AND FIRE FIGHTING SYSTEM INSTALLATION, FENDERS, LADDERS, BOLLARDS SETTINGS

NORTH RUBBLE MOUNT BREAKWATER

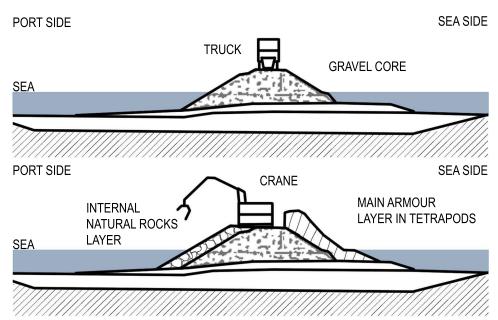




TETRAPOD BLOCKS: TETRAHEDRAL PRECASTED CONCRETE STRUCTURE DESIGNED TO DISSIPATE THE FORCE OF THE WAVES



CONSTRUCTION OF THE BREAKWATER CORE WITH DREDGING MATERIALS AND THE PROTECTION LAYERS WITH TETRAPODS





CONSTRUCTION OF THE INTERNAL ARMOUR WITH NATURAL ROCKS

RO-RO TERMINAL CONSTRUCTION





1 LAND RECLAMATION: EMBANKMENT FILL WITH DREDGED SOIL



2 ELECTRICAL, LIGHT, FRESH WATER AND FIRE FIGHTING SYSIEMS INSTALLATION



TERMINAL PAVEMENTS REALIZATION WITH A BEARING CAPACITY OF 10 t/MQ



4 TERMINAL OFFICES AND ROAD ACCES CONSTRUCTION



2016

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